



Date: Thursday, 05/06/2008 1:33:49 PM  
User: Jean-Luc Menard

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WASHER

Job Number: 39732

Part Number: D34173

Job Number:



Seq. #:	Machine Or Operation:	Description :
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6.0

QC8

SECOND CHECK



Comment: SECOND CHECK

SP 08/06/08

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 91

8/6/08

20x

SP

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/06/08

Job Completion



08/06/08



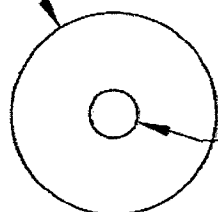
DESIGN PH	DRAWN BY PH	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3417	REV. C SHEET 1 OF 1
DATE 05.06.30		TITLE WASHER	SCALE 1:1
A	05.03.31	NEW ISSUE	
B	05.06.10	CHANGE TO ROUND WASHER	
C	05.06.30	REMOVE C'BORE, WIDEN	

RELEASED

05.11.14 *[Signature]*

w/o 34732

$\phi 1.125^{+0.030}_{-0.000}$



$\phi 0.265^{+0.005}_{-0.000}$

R1.87

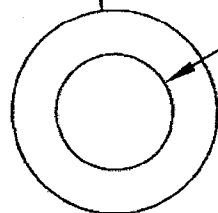
0.409



0.320



$\phi 1.125^{+0.030}_{-0.000}$



$\phi 0.640^{+0.005}_{-0.000}$

R1.87

0.346



0.260



**D3417-1 WASHER**

**D3417-3 WASHER**

**D3417-1/-3 WASHER**

- 1) MATERIAL: DELRIN (REF. DART SPEC. M-DELRIN-R1.250)
- 2) FINISH: NONE
- 3) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

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